



Amada Turret Punch/Laser Combo Operator – 2nd shift

AZ Manufacturing Inc., an ISO 9001:2015-certified precision sheet metal manufacturer located in Santa Ana, CA, is seeking a highly skilled **Amada Pega 344 Turret Punch Press and Amada Apelio Combo Turret/CO2 Laser Setup/Operator** to join our 2nd-shift production team.

Pay & Benefits: We offer competitive pay based on experience, with overtime available as production needs require. This is a full-time position with benefits that include health care and profit sharing.

Requirements:

- Minimum of 5 years of experience setting up punches, dies, and nozzle exchanges while operating either an Amada turret punch press or an Amada Apelio combo turret/CO2 laser.
- Ability to read and interpret blueprints, with strong knowledge of material types and gauges.
- Proficiency with precision measuring tools, including calipers, micrometers, and height gauges.
- Strong experience maintaining thick tooling, including inspection, sharpening, preventive maintenance, and proper storage.
- Ability to identify and adjust punching and cutting machine parameters to meet customer specifications and internal quality standards.
- Working knowledge of precision sheet metal tolerances and applicable quality standards.

Responsibilities:

- Set up and operate assigned equipment to support daily production schedules and quality requirements.
- Maintain accurate job documentation to support future production runs and repeat orders.
- Perform routine tooling inspections, sharpening, maintenance, and proper storage in accordance with production standards.
- Support preventive maintenance objectives to minimize downtime and maintain equipment reliability.
- Maintain a clean, organized, and safe work area, including daily scrap disposal.
- Prepare workload status and handoff information for the incoming swing-shift team.

Candidates with advanced setup skills and the ability to train and support a swing-shift operator may be considered for a Journeyman day-shift role. This transition may also create an opportunity for a Junior Operator on swing shift.